

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 8.1 Revision Date 27.03.2021 Print Date 31.03.2021 GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

| 1.1 | Product identifiers Product name | : | Imidazole EMPROVE® EXPERT ACS |
|-----|--|----|--|
| | Brand | : | 1.37098 137098 Millipore 01-2119485825-24-XXXX 288-32-4 |
| 1.2 | Relevant identified use | es | of the substance or mixture and uses advised against |
| | Identified uses | : | Food and pharmaceutical industry, Pharmaceutical production |
| 1.3 | Details of the supplier of the safety data sheet | | |
| | Company | : | Merck KGaA Frankfurter Str. 250 D-64271 DARMSTADT |
| | Telephone | | +49 (0)6151 72-0 |
| | Fax E-mail address | | +49 6151 727780 TechnicalService@merckgroup.com |
| 1.4 | Emergency telephone | | |
| | Emergency Phone # | : | +(44)-870-8200418 (CHEMTREC (GB)) +(353)-19014670 (CHEMTREC Ireland) 001-803-017-9114 (CHEMTREC India) |

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 Acute toxicity, Oral (Category 4), H302 Skin corrosion (Sub-category 1C), H314 Serious eye damage (Category 1), H318 Reproductive toxicity (Category 1B), H360D

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

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| Signal word | Danger | |
|--|--|--|
| Hazard statement(s) H302 H314 H360D | Harmful if swallowed. Causes severe skin burns and eye damage. May damage the unborn child. | |
| Precautionary statement(s) P260 P280 | Do not breathe dusts or mists. Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. | |
| P301 + P312 | IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. | |
| P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. | |
| P304 + P340 + P310 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. | |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. | |
| Supplemental Hazard Statements | none | |
| | | |

Restricted to professional users.

| Reduced Labeling (<= 125 ml) Pictogram | | | | |
|--|--|--|--|--|
| Signal word | Danger | | | |
| Hazard statement(s) H314 H360D | Causes severe skin burns and eye damage. May damage the unborn child. | | | |
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| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. | | | |
| Supplemental Hazard Statements | none | | | |
| Other hazards | | | | |

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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2.3

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SECTION 3: Composition/information on ingredients

| 3.1 | Substances Formula Molecular weight CAS-No. EC-No. | : C3H4N2 : 68,08 g/mol : 288-32-4 : 206-019-2 | | |
|-----|--|--|--|---------------|
| | Component | | Classification | Concentration |
| | Imidazole | | | |
| | CAS-No. EC-No. | 288-32-4 206-019-2 | Acute Tox. 4; Skin Corr. 1C; Eye Dam. 1; Repr. 1B; H302, H314, H318, H360D | <= 100 % |

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

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5.2 Special hazards arising from the substance or mixture

Carbon oxides Nitrogen oxides (NOx) Hydrogen cyanide (hydrocyanic acid) Combustible. Fire may cause evolution of: nitrous gases, nitrogen oxides Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating. Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
- **6.2 Environmental precautions** Do not let product enter drains.
- **6.3 Methods and materials for containment and cleaning up** Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area.
- **6.4 Reference to other sections** For disposal see section 13.

Avoid generation of dusts.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed. Dry. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.

Recommended storage temperature see product label.

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7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Derived No Effect Level (DNEL)

| Application Area | Routes of | Health effect | Value |
|--------------------------|------------|------------------|------------|
| | exposure | | |
| Worker DNEL, longterm | inhalation | Systemic effects | 10,6 mg/m3 |
| Worker DNEL, longterm | dermal | Systemic effects | |

Predicted No Effect Concentration (PNEC)

| Compartment | Value | |
|------------------------------|--------------|--|
| Fresh water | 0,13 mg/l | |
| Sea water | 0,013 mg/l | |
| Aquatic intermittent release | 1,3 mg/l | |
| Fresh water sediment | 0,336 mg/kg | |
| Sea sediment | 0,0336 mg/kg | |
| Soil | 0,0425 mg/kg | |
| Sewage treatment plant | 10 mg/l | |

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact

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Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L

Body Protection

protective clothing

Respiratory protection

required when dusts are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system. Recommended Filter type: Filter type P3

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | • | |
|----|--|---|
| a) | Appearance | Form: solid Color: light yellow |
| b) | Odor | amine-like |
| c) | Odor Threshold | No data available |
| d) | рН | 10,5 at 67 g/l at 20 °C |
| e) | Melting point/freezing point | Melting point: 90,5 °C |
| f) | Initial boiling point and boiling range | 256 °C at 1.013 hPa |
| g) | Flash point | 145 °C - closed cup - DIN 51758 |
| h) | Evaporation rate | No data available |
| i) | Flammability (solid, gas) | No data available |
| j) | Upper/lower flammability or explosive limits | No data available |
| k) | Vapor pressure | 0,003 hPa at 20 °C - OECD Test Guideline 104 |
| I) | Vapor density | No data available |
| m) | Relative density | No data available |
| n) | Water solubility | No data available |
| 0) | Partition coefficient: n-octanol/water | log Pow: -0,02 - OECD Test Guideline 107 - Bioaccumulation is not expected., (Lit.) |
| | | |

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| p) | Autoignition temperature | No data available |
|--------------------------|------------------------------|--|
| q) | Decomposition temperature | No data available |
| r) | Viscosity | Viscosity, kinematic: No data available Viscosity, dynamic: 2,696 mPa.s at 100 °C |
| s) | Explosive properties | No data available |
| t) | Oxidizing properties | No data available |
| Other safety information | | |

Bulk density500 - 600 kg/m3Dissociation constant7,15 at 25 °C

Particle size ca.1 mm - Mean particle size

SECTION 10: Stability and reactivity

10.1 Reactivity

9.2

Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Violent reactions possible with: Strong oxidizing agents Acid chlorides Acid anhydrides acids

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials No data available

10.6 Hazardous decomposition products In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity LD50 Oral - Rat - 970 mg/kg (OECD Test Guideline 401)

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Skin corrosion/irritation

Skin - Rabbit Result: Corrosive after 1 to 4 hours of exposure - 4 h (OECD Test Guideline 404) (Regulation (EC) No 1272/2008, Annex VI)

Serious eye damage/eye irritation

Eyes - Rabbit Result: Causes serious eye damage. (OECD Test Guideline 405) Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: Ames test Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative

Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster lung cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative

Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative

Test Type: unscheduled DNA synthesis assay Test system: rat hepatocytes Method: OECD Test Guideline 482 Result: negative

Test Type: In vivo micronucleus test Species: Mouse Cell type: Bone marrow Application Route: Oral Method: OECD Test Guideline 474 Result: negative

Carcinogenicity

No data available

Reproductive toxicity

May damage the unborn child.

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Specific target organ toxicity - single exposure No data available

Specific target organ toxicity - repeated exposure No data available

Aspiration hazard

No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Oral - 90 d - NOAEL (No observed adverse effect level) - 60 mg/kgRemarks: Subchronic toxicity

Not available

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

| Toxicity to daphnia and other aquatic invertebrates | static test EC50 - Daphnia magna (Water flea) - 341,5 mg/l - 48 h (Regulation (EC) No. 440/2008, Annex, C.2) | |
|---|---|--|
| Toxicity to algae | static test ErC50 - Desmodesmus subspicatus (green algae) - 133 mg/l - 72 h (DIN 38412) | |
| Toxicity to bacteria | static test EC50 - activated sludge - > 1.000 mg/l - 30 min (OECD Test Guideline 209) | |
| Borgistoneo and dogradability | | |

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 18 d Result: 90 - 100 % - Readily biodegradable. (OECD Test Guideline 301A)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

When discharged properly, no impairments in the function of adapted biological wastewater treatment plants are to be expected.

Depending on the concentration, phosphorus and/or nitrogen compounds may contribute to the eutrophication of drinking- water supplies.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

SECTION 14: Transport information 14.1 UN number ADR/RID: 3263 IMDG: 3263 IATA: 3263 14.2 UN proper shipping name ADR/RID: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (Imidazole) CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (Imidazole) IMDG: IATA: Corrosive solid, basic, organic, n.o.s. (Imidazole) 14.3 Transport hazard class(es) ADR/RID: 8 IMDG: 8 IATA: 8 14.4 Packaging group IMDG: III ADR/RID: III IATA: III 14.5 Environmental hazards ADR/RID: no IMDG Marine pollutant: no IATA: no 14.6 Special precautions for user No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

Authorisations and/or restrictions on use

National legislation

Seveso III: Directive 2012/18/EU of the : Not applicable European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Other regulations

Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable.

Take note of Dir 94/33/EC on the protection of young people at work.

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15.2 Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.

| H302 | Harmful if swallowed. |
|-------|--|
| H314 | Causes severe skin burns and eye damage. |
| H318 | Causes serious eye damage. |
| H360D | May damage the unborn child. |

Relevant changes since previous version

2. Hazards identification

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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